

ALARM CODE

MACHINE'S MODEL

MEANING

ACTION

E10

V205, V305

Thermal overload

Check internal temperature and thermal protection devices. Check fan.

E11

V205

Power supply overvoltage

Check power supply.

E11

V305

Power supply alarm (overvoltage, undervoltage, phase lack)

Check power supply.

E12

V205

Power supply undervoltage

Check power supply.

E13

V305

Water lack in Water Unit Cool-arc 30

Check liquid level in water unit.

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E14

V205, V305 (only in TIG AC mode)

Welding circuit too much inductive (difficult output current inversion)

Check welding circuit inductance (long welding cables, inductive part welding).

E20

V205, V305

Front panel memory error

Execute a reset.

E24

V205, V305

Front panel memory error

Execute a reset.

E25

V205, V305

Front panel memory error

Execute a reset.

Repair manual of Invertec 305 will be issued at end of 2002.

Best regards.

Christian Giacobbo.

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